

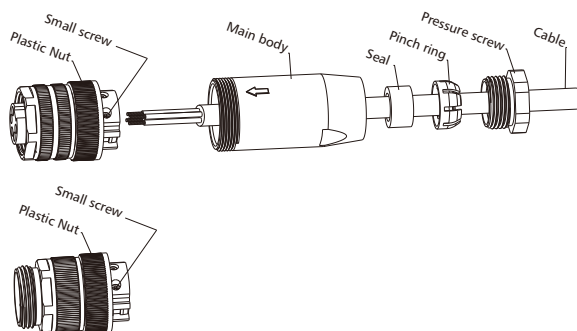
Mini-change(7/8") Assembly Instruction

Step 1

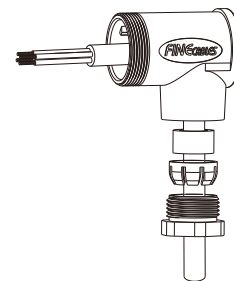


Step 2

Assemble all components on cable as following.



Right Angled Sketch

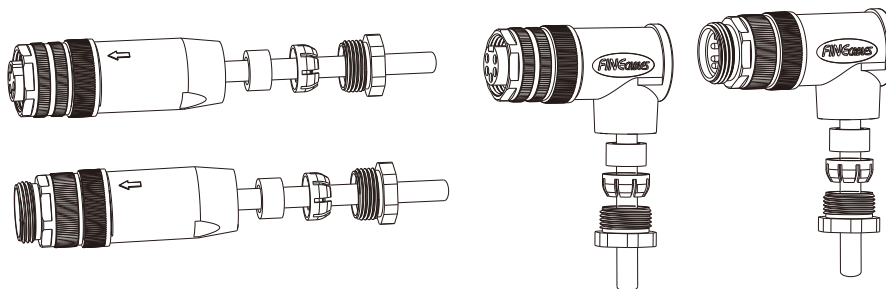


Step 3

Connect all wires to insert according to wirelist, then tighten all small screws. The torque for small screws is 0.3Nm.

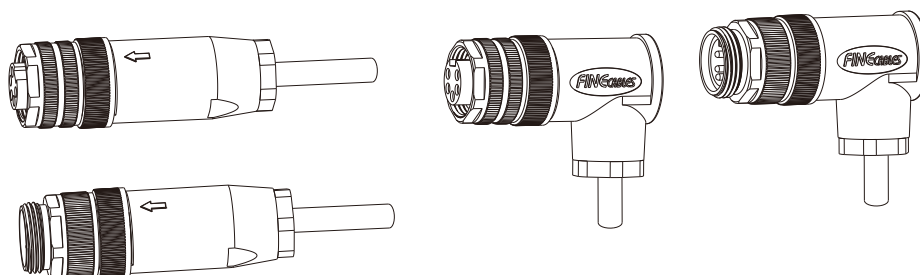
Step 4

Assemble plastic nut to main body. Recommended torque: 1.0Nm.
(Note: The key inside the main body must go straight to slot of insert.)



Step 5

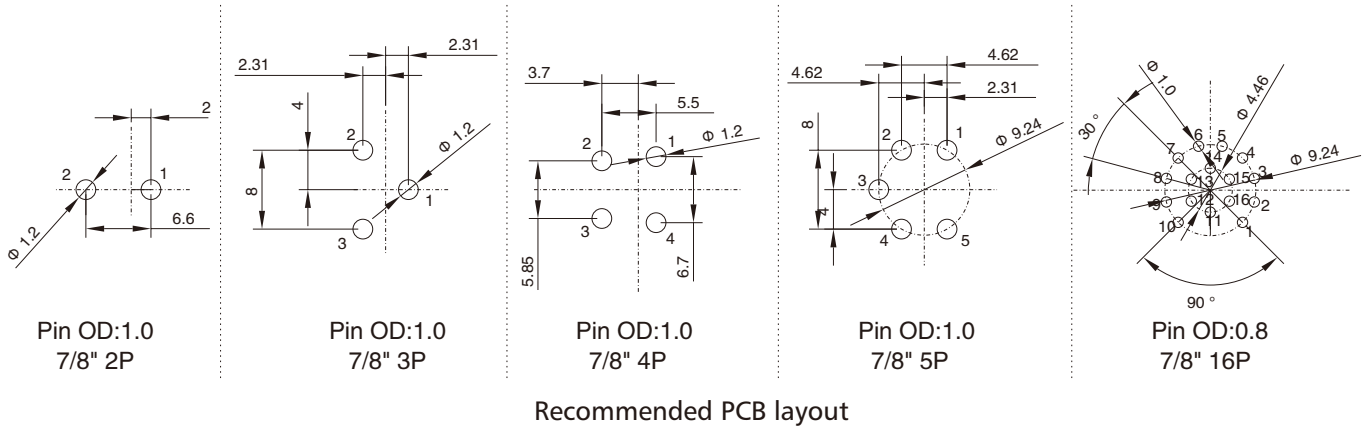
Push the cable seal, pinch ring into the main body, then tighten the pressure screw into the body with recommended torque: 1.0Nm.



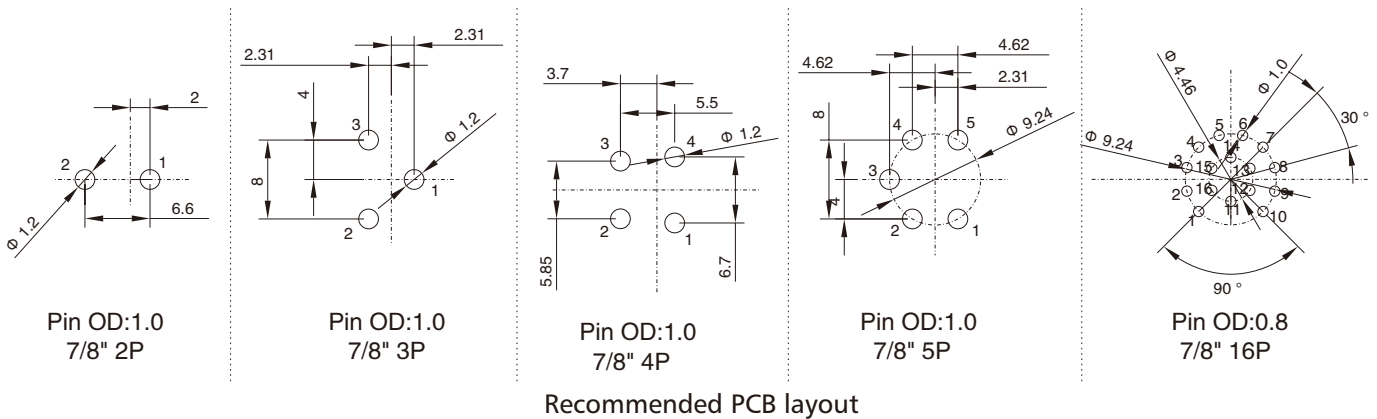
Mini-change(7/8") PCB Layout & Panel Cut-out

PCB Layout

7/8" Male Connector



7/8" Female Connector



Panel Cut-out Dimensions:

